Safety Data Sheet
acc. to OSHA HCS

Printing date 12/21/2022 *Version 2.0* *Reviewed on 12/21/2022*

1 Identification

· **Product identifier**

· **Trade name:** ***Resin solution X 150***

· **Article number:** *1001.5679*
· **Application of the substance / the mixture** *Raw material for resins*

· **Details of the supplier of the safety data sheet**
· **Manufacturer/Supplier:**
Chemix GmbH
Chemixstraße 17
A-5020 Salzburg *Tel.: 0043/662/21 22 23*

· **Information department:** *Product safety department*

2 Hazard(s) identification

· **Classification of the substance or mixture**

GHS02 Flame

Flammable Liquids 3	*H226 Flammable liquid and vapor.*

GHS08 Health hazard

Carcinogenicity 2	*H351 Suspected of causing cancer. Route of exposure: Inhalation.*
Toxic to Reproduction 1B	*H360 May damage fertility or the unborn child.*
Specific Target Organ Toxicity - Repeated Exposure 2	*H373 May cause damage to organs through prolonged or repeated exposure.*
Aspiration Hazard 1	*H304 May be fatal if swallowed and enters airways.*

GHS07

Skin Irritation 2	*H315 Causes skin irritation.*
Eye Irritation 2A	*H319 Causes serious eye irritation.*
Sensitization - Skin 1	*H317 May cause an allergic skin reaction.*
Specific Target Organ Toxicity - Single Exposure 3	*H336 May cause drowsiness or dizziness.*

· **Label elements**
· **GHS label elements**
The product is classified and labeled according to the Globally Harmonized System (GHS).
· **Hazard pictograms**

GHS02 GHS07 GHS08

· **Signal word** *Danger*

· **Hazard-determining components of labeling:**
reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)
toluene
nickel
ethyl acetate
bisphenol A

(Contd. on page 2)

Safety Data Sheet
acc. to OSHA HCS

Trade name: *Resin solution X 150*

(Contd. of page 1)

· **Hazard statements**
Flammable liquid and vapor.
Causes skin irritation.
Causes serious eye irritation.
May cause an allergic skin reaction.
Suspected of causing cancer. Route of exposure: Inhalation.
May damage fertility or the unborn child.
May cause drowsiness or dizziness.
May cause damage to organs through prolonged or repeated exposure.
May be fatal if swallowed and enters airways.
· **Precautionary statements**
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting/equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Do not breathe dust/fume/gas/mist/vapors/spray.
Wash thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves/protective clothing/eye protection/face protection.
If swallowed: Immediately call a poison center/doctor.
Specific treatment (see on this label).
Do NOT induce vomiting.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.
IF exposed or concerned: Get medical advice/attention.
Call a poison center/doctor if you feel unwell.
Get medical advice/attention if you feel unwell.
Take off contaminated clothing and wash it before reuse.
If skin irritation or rash occurs: Get medical advice/attention.
If eye irritation persists: Get medical advice/attention.
Wash contaminated clothing before reuse.
In case of fire: Use CO2, powder or water spray to extinguish.
Store in a well-ventilated place. Keep container tightly closed.
Store in a well-ventilated place. Keep cool.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.
· **Classification system:**
· **NFPA ratings (scale 0 - 4)**

Health = 2
Fire = 3
Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**

Health = 2
Fire = 3
Reactivity = 0

· **Other hazards**
· **Results of PBT and vPvB assessment**
· **PBT:** *Not applicable.*

(Contd. on page 3)

Safety Data Sheet
acc. to OSHA HCS

(Contd. of page 2)

· **vPvB:** *Not applicable.*

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**
· **Description:** *Mixture of the substances listed below with nonhazardous additions.*

· **Dangerous components:**		
25068-38-6	*reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)*	*25-50%*
108-88-3	*toluene*	*≥20-≤25%*
141-78-6	*ethyl acetate*	*≥20-≤25%*
67-63-0	*propan-2-ol*	*≥2.5-<10%*
78-92-2	*butanol*	*≥2.5-<10%*
7440-02-0	*nickel*	*≥0.1-<1%*
80-05-7	*bisphenol A*	*≥0.1-<1%*

4 First-aid measures

· **Description of first aid measures**
· **General information:**
Immediately remove any clothing soiled by the product.
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
· **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
· **After skin contact:** *Immediately wash with water and soap and rinse thoroughly.*
· **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
· **After swallowing:** *If symptoms persist consult doctor.*
· **Information for doctor:**
· **Most important symptoms and effects, both acute and delayed** *No further relevant information available.*
· **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

· **Extinguishing media**
· **Suitable extinguishing agents:**
CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
· **For safety reasons unsuitable extinguishing agents:** *Water with full jet*
· **Special hazards arising from the substance or mixture**
During heating or in case of fire poisonous gases are produced.
· **Advice for firefighters**
· **Protective equipment:** *Mouth respiratory protective device.*

6 Accidental release measures

· **Personal precautions, protective equipment and emergency procedures**
Mount respiratory protective device.
Wear protective equipment. Keep unprotected persons away.
· **Environmental precautions:** *Do not allow to enter sewers/ surface or ground water.*

(Contd. on page 4)

Safety Data Sheet
acc. to OSHA HCS

(Contd. of page 3)

· **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
· **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
· **Protective Action Criteria for Chemicals**

· **PAC-1:**		
25068-38-6	*reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)*	*90 mg/m³*
108-88-3	*toluene*	*67 ppm*
141-78-6	*ethyl acetate*	*1,200 ppm*
67-63-0	*propan-2-ol*	*400 ppm*
78-92-2	*butanol*	*150 ppm*
7440-02-0	*nickel*	*4.5 mg/m³*
80-05-7	*bisphenol A*	*15 mg/m³*

· **PAC-2:**		
25068-38-6	*reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)*	*990 mg/m³*
108-88-3	*toluene*	*560 ppm*
141-78-6	*ethyl acetate*	*1,700 ppm*
67-63-0	*propan-2-ol*	*2000* ppm*
78-92-2	*butanol*	*220 ppm*
7440-02-0	*nickel*	*50 mg/m³*
80-05-7	*bisphenol A*	*110 mg/m³*

· **PAC-3:**		
25068-38-6	*reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)*	*5,900 mg/m³*
108-88-3	*toluene*	*3700* ppm*
141-78-6	*ethyl acetate*	*10000** ppm*
67-63-0	*propan-2-ol*	*12000** ppm*
78-92-2	*butanol*	*10000** ppm*
7440-02-0	*nickel*	*99 mg/m³*
80-05-7	*bisphenol A*	*650 mg/m³*

7 Handling and storage

· **Handling:**
· **Precautions for safe handling**
Ensure good ventilation/exhaustion at the workplace.
Open and handle receptacle with care.
Prevent formation of aerosols.
· **Information about protection against explosions and fires:**
Keep ignition sources away - Do not smoke.
Protect against electrostatic charges.
Keep respiratory protective device available.

· **Conditions for safe storage, including any incompatibilities**
· **Storage:**
· **Requirements to be met by storerooms and receptacles:** *No special requirements.*

(Contd. on page 5)

Safety Data Sheet
acc. to OSHA HCS

Trade name: *Resin solution X 150*

(Contd. of page 4)

· **Information about storage in one common storage facility:** *Not required.*
· **Further information about storage conditions:** *Keep receptacle tightly sealed.*
· **Specific end use(s)** *No further relevant information available.*

*
8 Exposure controls/personal protection

· **Additional information about design of technical systems:** *No further data; see item 7.*

· **Control parameters**
· **Components with limit values that require monitoring at the workplace:**
The following constituents are the only constituents of the product which have a PEL, REL or other recommended exposure limit.
At this time, the other constituents have no known exposure limits.

108-88-3 toluene	
PEL	*Long-term value: 200 ppm* *Ceiling limit value: 300; 500* ppm* **10-min peak per 8-hr shift*
REL	*Short-term value: 560 mg/m³, 150 ppm* *Long-term value: 375 mg/m³, 100 ppm*
141-78-6 ethyl acetate	
PEL	*Long-term value: 1400 mg/m³, 400 ppm*
REL	*Long-term value: 1400 mg/m³, 400 ppm*
67-63-0 propan-2-ol	
PEL	*Long-term value: 980 mg/m³, 400 ppm*
REL	*Short-term value: 1225 mg/m³, 500 ppm* *Long-term value: 980 mg/m³, 400 ppm*
78-92-2 butanol	
PEL	*Long-term value: 450 mg/m³, 150 ppm*
REL	*Short-term value: 455 mg/m³, 150 ppm* *Long-term value: 305 mg/m³, 100 ppm*
7440-02-0 nickel	
PEL	*Long-term value: 1 mg/m³*
REL	*Long-term value: 0.015 mg/m³* *as Ni; See Pocket Guide App. A*

· **Ingredients with biological limit values:**	
108-88-3 toluene	
BEI	*0.02 mg/L* *Medium: blood* *Time: prior to last shift of workweek* *Parameter: Toluene* *0.03 mg/L* *Medium: urine* *Time: end of shift* *Parameter: Toluene* *0.3 mg/g creatinine* *Medium: urine* *Time: end of shift* *Parameter: o-Cresol with hydrolysis (background)*

(Contd. on page 6)

Safety Data Sheet
acc. to OSHA HCS

Trade name: *Resin solution X 150*

(Contd. of page 5)

67-63-0 propan-2-ol	
BEI	*40 mg/L* *Medium: urine* *Time: end of shift at end of workweek* *Parameter: Acetone (background, nonspecific)*
7440-02-0 nickel	
BEI	*5 µg/L* *Medium: urine* *Time: post-shift at end of workweek* *Parameter: Nickel (background)* *30 µg/L* *Medium: urine* *Time: post-shift at end of workweek* *Parameter: Nickel (background)*

· **Additional information:** *The lists that were valid during the creation were used as basis.*

· **Exposure controls**
· **Personal protective equipment:**
· **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Store protective clothing separately.
Avoid contact with the eyes and skin.
· **Breathing equipment:**
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.
· **Protection of hands:**

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
· **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
· **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
· **Eye protection:**

Tightly sealed goggles

(Contd. on page 7)

Safety Data Sheet
acc. to OSHA HCS

(Contd. of page 6)

9 Physical and chemical properties

· **Information on basic physical and chemical properties**	
· **General Information**	
· **Appearance:**	
Form:	*Fluid*
Color:	*According to product specification*
· **Odor:**	*Characteristic*
· **Odor threshold:**	*Not determined.*
· **pH-value:**	*Not determined.*
· **Change in condition**	
Melting point/Melting range:	*Undetermined.*
Boiling point/Boiling range:	*77-78 °C (170.6-172.4 °F)*
· **Flash point:**	*25 °C (77 °F)*
· **Flammability (solid, gaseous):**	*Flammable.*
· **Ignition temperature:**	*390 °C (734 °F)*
· **Decomposition temperature:**	*Not determined.*
· **Auto igniting:**	*Product is not selfigniting.*
· **Danger of explosion:**	*Product is not explosive. However, formation of explosive air/vapor mixtures are possible.*
· **Explosion limits:**	
Lower:	*1.2 Vol %*
Upper:	*11.5 Vol %*
· **Vapor pressure at 20 °C (68 °F):**	*97 hPa (72.8 mm Hg)*
· **Density:**	*Not determined.*
· **Relative density**	*Not determined.*
· **Vapor density**	*Not determined.*
· **Evaporation rate**	*Not determined.*
· **Solubility in / Miscibility with**	
Water:	*Not miscible or difficult to mix.*
· **Partition coefficient (n-octanol/water):**	*Not determined.*
· **Viscosity:**	
Dynamic:	*Not determined.*
Kinematic:	*Not determined.*
· **Solvent content:**	
Organic solvents:	*49.0 %*
VOC content:	*49.00 %* *490.0 g/l / 4.09 lb/gal*
Solids content:	*50.0 %*
· **Other information**	*No further relevant information available.*

10 Stability and reactivity

· **Reactivity** *No further relevant information available.*
· **Chemical stability**
· **Thermal decomposition / conditions to be avoided:** *No decomposition if used according to specifications.*
· **Possibility of hazardous reactions** *No dangerous reactions known.*
· **Conditions to avoid** *No further relevant information available.*
· **Incompatible materials:** *No further relevant information available.*

(Contd. on page 8)

Safety Data Sheet
acc. to OSHA HCS

(Contd. of page 7)

· **Hazardous decomposition products:** *No dangerous decomposition products known.*

11 Toxicological information

· **Information on toxicological effects**
· **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**		
108-88-3 toluene		
Oral	*LD50*	*5,000 mg/kg (rat)*
Dermal	*LD50*	*12,124 mg/kg (rabbit)*
Inhalative	*LC50/4 h*	*5,320 mg/l (mouse)*
141-78-6 ethyl acetate		
Oral	*LD50*	*5,620 mg/kg (rabbit)*
Inhalative	*LC50/4 h*	*1,600 mg/l (rat)*
67-63-0 propan-2-ol		
Oral	*LD50*	*5,045 mg/kg (rat)*
Dermal	*LD50*	*12,800 mg/kg (rabbit)*
Inhalative	*LC50/4 h*	*30 mg/l (rat)*
78-92-2 butanol		
Oral	*LD50*	*6,480 mg/kg (rat)*
80-05-7 bisphenol A		
Oral	*LD50*	*3,250 mg/kg (rat)*
Dermal	*LD50*	*3,000 mg/kg (rabbit)*

· **Primary irritant effect:**
· **on the skin:** *Irritant to skin and mucous membranes.*
· **on the eye:** *Irritating effect.*
· **Sensitization:** *Sensitization possible through skin contact.*
· **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**		
108-88-3	*toluene*	*3*
67-63-0	*propan-2-ol*	*3*
7440-02-0	*nickel*	*2B*

· **NTP (National Toxicology Program)**		
7440-02-0	*nickel*	*R*

· **OSHA-Ca (Occupational Safety & Health Administration)**
None of the ingredients is listed.

12 Ecological information

· **Toxicity**
· **Aquatic toxicity:** *No further relevant information available.*
· **Persistence and degradability** *No further relevant information available.*
· **Behavior in environmental systems:**
· **Bioaccumulative potential** *No further relevant information available.*
· **Mobility in soil** *No further relevant information available.*

(Contd. on page 9)

Safety Data Sheet
acc. to OSHA HCS

Trade name: *Resin solution X 150*

(Contd. of page 8)

· **Additional ecological information:**
· **General notes:**
Water hazard class 2 (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
· **Results of PBT and vPvB assessment**
· **PBT:** *Not applicable.*
· **vPvB:** *Not applicable.*
· **Other adverse effects** *No further relevant information available.*

13 Disposal considerations

· **Waste treatment methods**
· **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

· **Uncleaned packagings:**
· **Recommendation:** *Disposal must be made according to official regulations.*

14 Transport information

· **UN-Number**
· **DOT, IMDG, IATA** *UN1993*

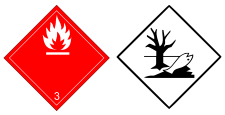
· **UN proper shipping name**
· **DOT** *Flammable liquids, n.o.s. (Ethyl acetate, Toluene)*
· **IMDG** *FLAMMABLE LIQUID, N.O.S. (ETHYL ACETATE, TOLUENE), MARINE POLLUTANT*
· **IATA** *FLAMMABLE LIQUID, N.O.S. (ETHYL ACETATE, TOLUENE)*

· **Transport hazard class(es)**

· **DOT**

· **Class** *3 Flammable liquids*
· **Label** *3*

· **IMDG**



· **Class** *3 Flammable liquids*
· **Label** *3*

· **IATA**

· **Class** *3 Flammable liquids*
· **Label** *3*

(Contd. on page 10)

Safety Data Sheet
acc. to OSHA HCS

Trade name: *Resin solution X 150*

(Contd. of page 9)

· **Packing group**	
· **DOT, IMDG, IATA**	*III*
· **Environmental hazards:**	*Product contains environmentally hazardous substances: 2-methyl-2H-isothiazol-3-one*
· **Marine pollutant:**	*Symbol (fish and tree)*
· **Special precautions for user**	*Warning: Flammable liquids*
· **Hazard identification number (Kemler code):**	*30*
· **EMS Number:**	*F-E,S-E*
· **Stowage Category**	*A*
· **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code**	*Not applicable.*
· **Transport/Additional information:**	
· **IMDG**	
· **Limited quantities (LQ)**	*5L*
· **Excepted quantities (EQ)**	*Code: E1* *Maximum net quantity per inner packaging: 30 ml* *Maximum net quantity per outer packaging: 1000 ml*
· **UN "Model Regulation":**	*UN 1993 FLAMMABLE LIQUID, N.O.S. (ETHYL ACETATE, TOLUENE), 3, III, ENVIRONMENTALLY HAZARDOUS*

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**
No further relevant information available.
· **Sara**

· **Section 355 (extremely hazardous substances):**
None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

108-88-3	*toluene*
67-63-0	*propan-2-ol*
78-92-2	*butanol*
7440-02-0	*nickel*
80-05-7	*bisphenol A*

· **TSCA (Toxic Substances Control Act):**
All components have the value ACTIVE.

· **Hazardous Air Pollutants**

108-88-3	*toluene*

· **Proposition 65**

· **Chemicals known to cause cancer:**

7440-02-0	*nickel*

· **Chemicals known to cause reproductive toxicity for females:**

80-05-7	*bisphenol A*

· **Chemicals known to cause reproductive toxicity for males:**
None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

108-88-3	*toluene*

(Contd. on page 11)

Safety Data Sheet
acc. to OSHA HCS

Trade name: *Resin solution X 150*

(Contd. of page 10)

80-05-7	*bisphenol A*

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**		
108-88-3	*toluene*	*II*

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**	
7440-02-0	*nickel*

· **Chemical safety assessment:** *A Chemical Safety Assessment has been carried out.*

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing SDS:** *Environment protection department.*
· **Contact:** *Dr. Peter Mayer*
· **Date of preparation / last revision** *12/21/2022*
· **Abbreviations and acronyms:**
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
VOC: Volatile Organic Compounds (USA, EU)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
BEI: Biological Exposure Limit
Flammable Liquids 3: Flammable liquids – Category 3
Skin Irritation 2: Skin corrosion/irritation – Category 2
Eye Irritation 2A: Serious eye damage/eye irritation – Category 2A
Sensitization - Skin 1: Skin sensitisation – Category 1
Carcinogenicity 2: Carcinogenicity – Category 2
Toxic to Reproduction 1B: Reproductive toxicity – Category 1B
Specific Target Organ Toxicity - Single Exposure 3: Specific target organ toxicity (single exposure) – Category 3
Specific Target Organ Toxicity - Repeated Exposure 2: Specific target organ toxicity (repeated exposure) – Category 2
Aspiration Hazard 1: Aspiration hazard – Category 1
· *** Data compared to the previous version altered.**